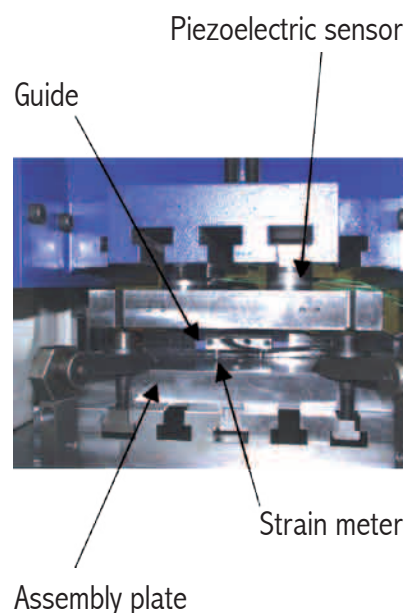


## Setting of the test to measure the stiffness



The force is measured by means of a piezoelectric sensor that is installed between the hydraulic cylinder and the assembly plate where the carriage is fastened.

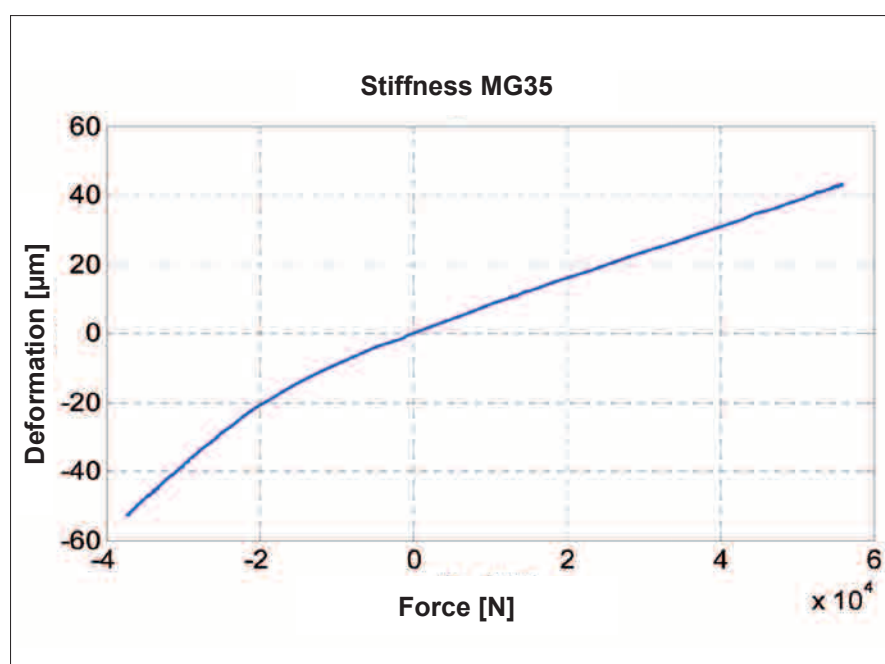
To correctly measure the deformation, an incremental optical ruler was used together with four jumpered strainmeters with a  $0.1\mu$  resolution.

To have a reliable deformation – force curve, eight measurement cycles are performed for each type of carriage, and then the average values will be calculated.

## Measurement results

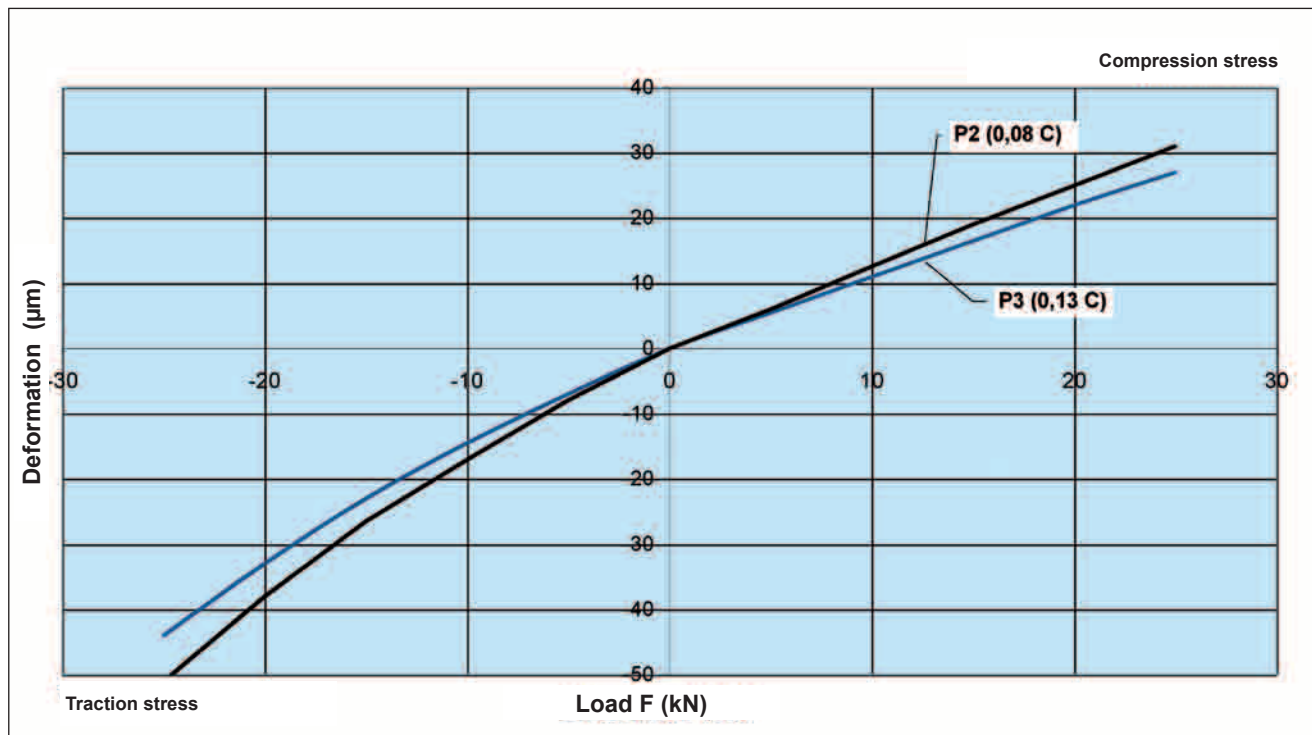
The measurement of the stiffness in compression and traction conditions according to the above-mentioned modes allowed establishing the deformation - force curves for all types of carriage.

The diagram below shows the curve for MG 35 LC P3.

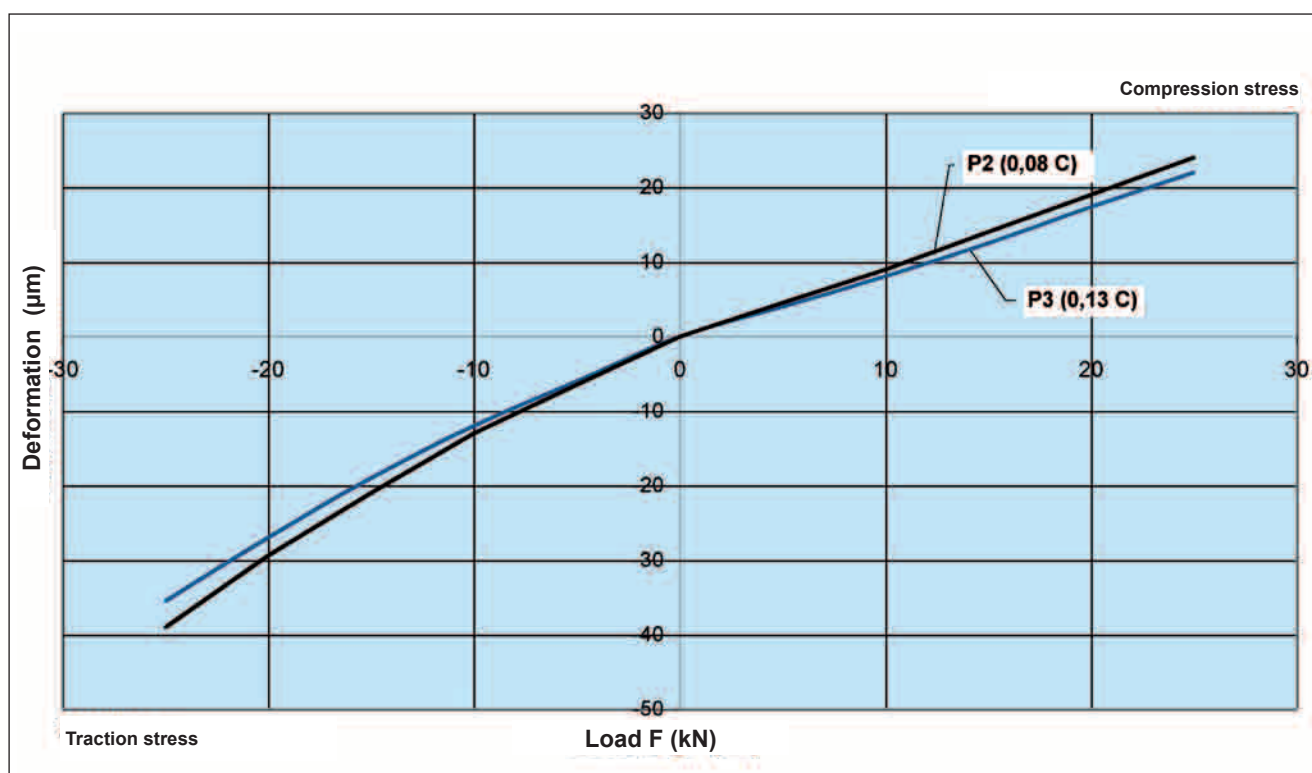


## 2.13 Stiffness diagram

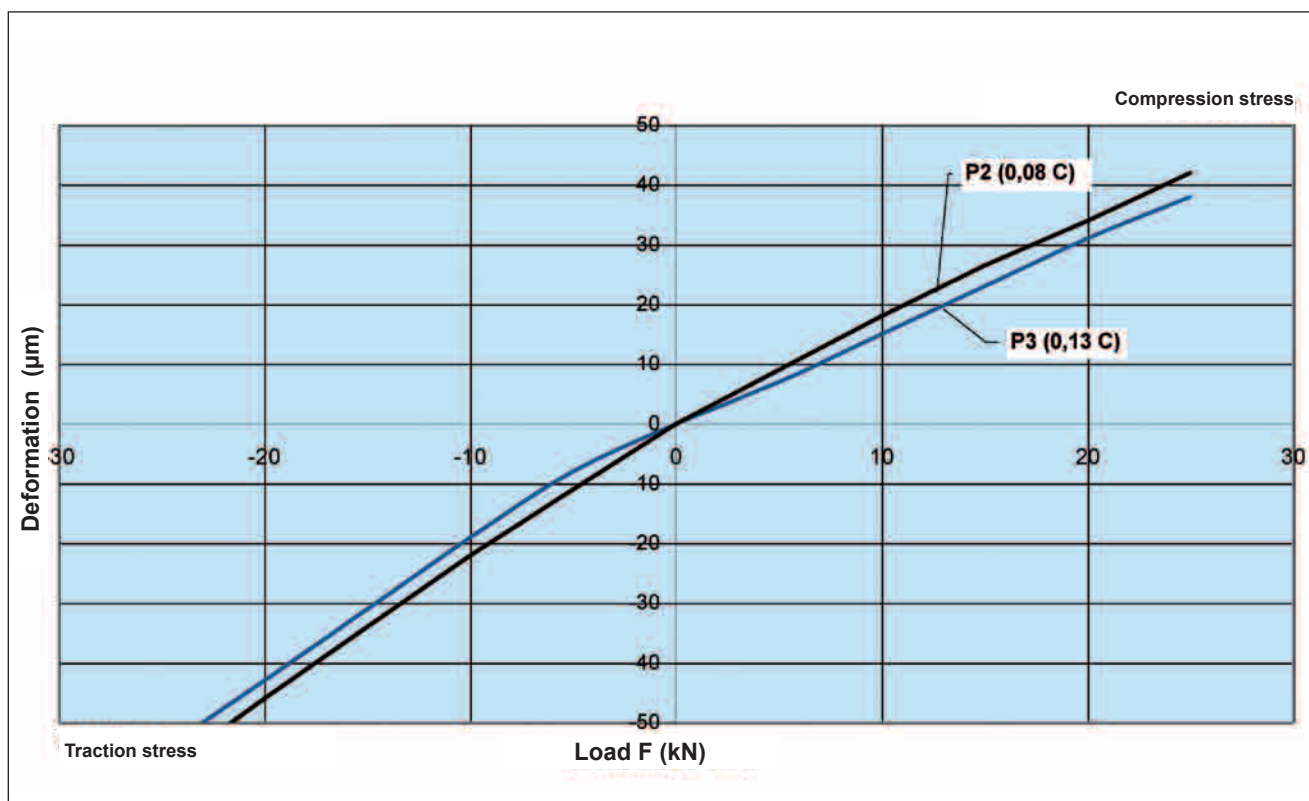
Stiffness MG25 LC



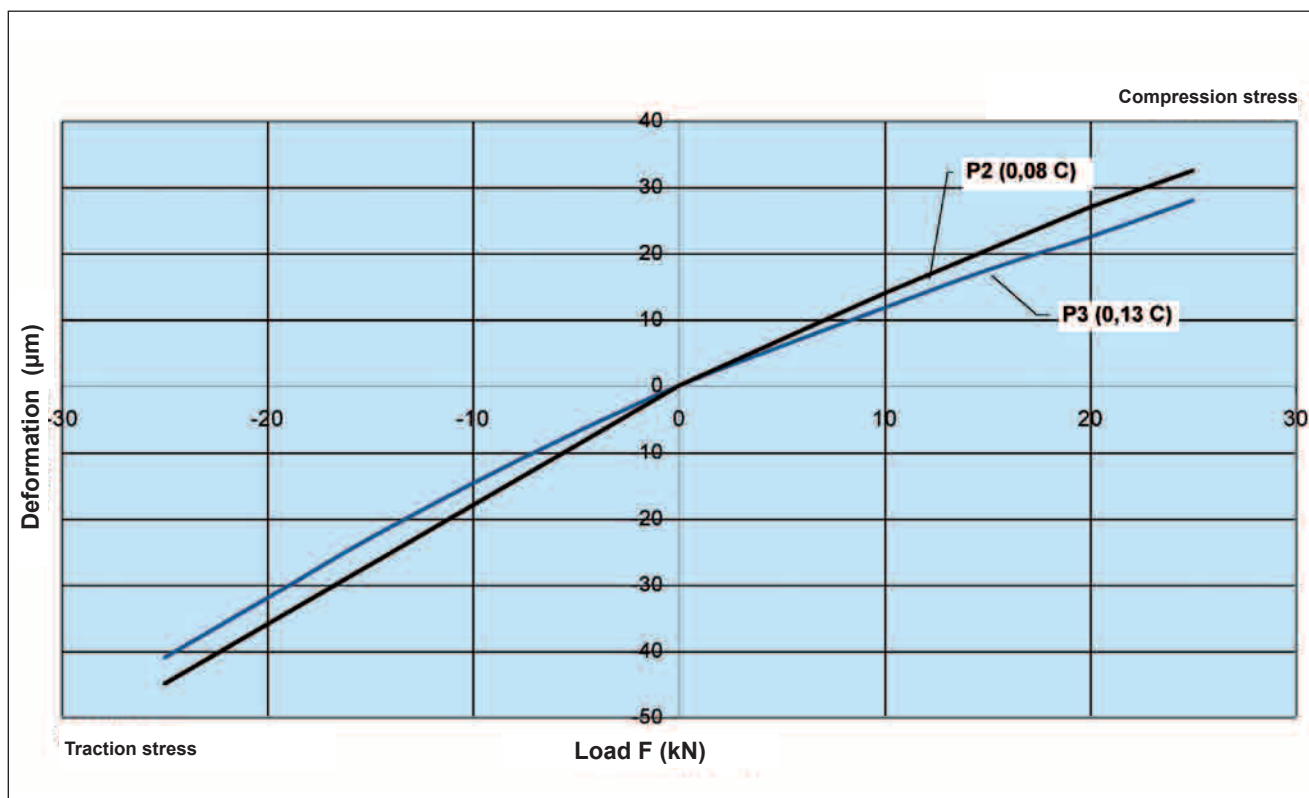
Stiffness MG25 LL



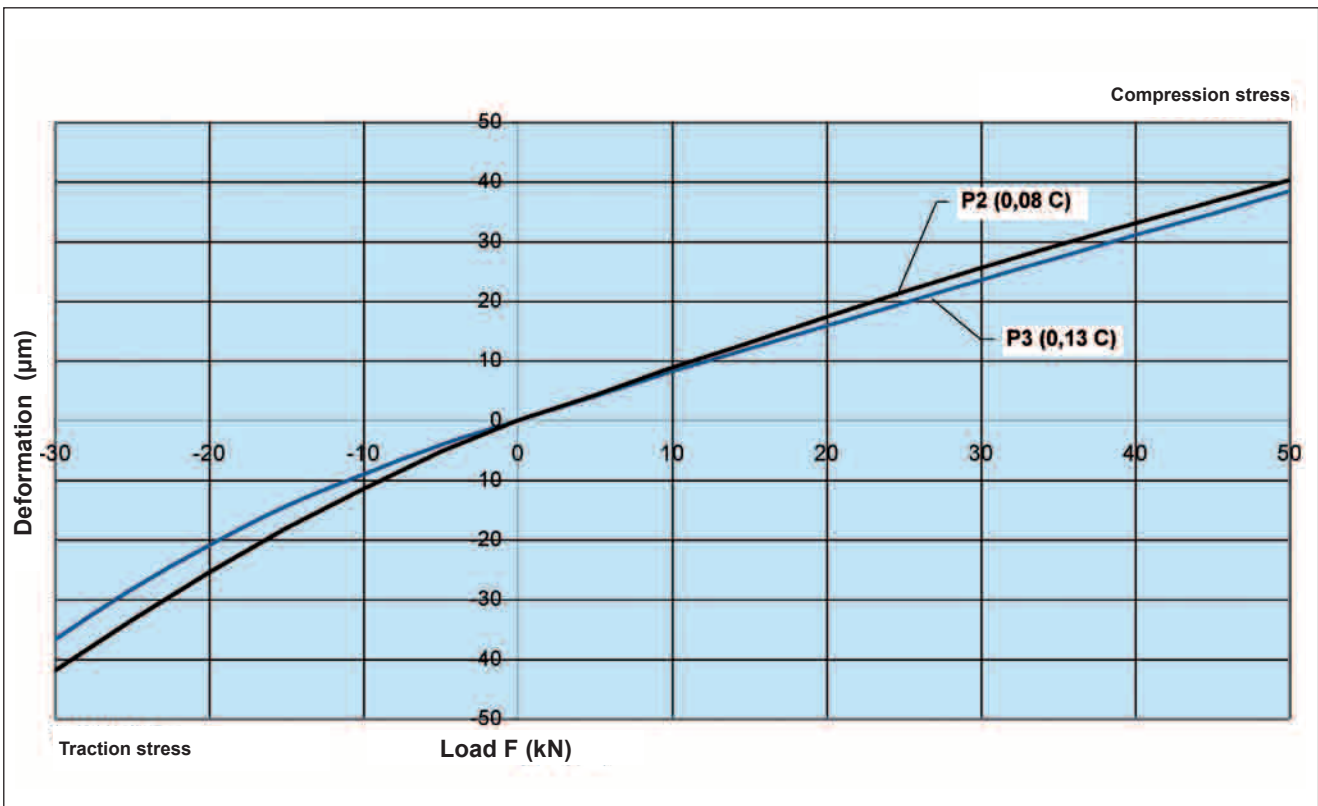
## Stiffness MG25 SC



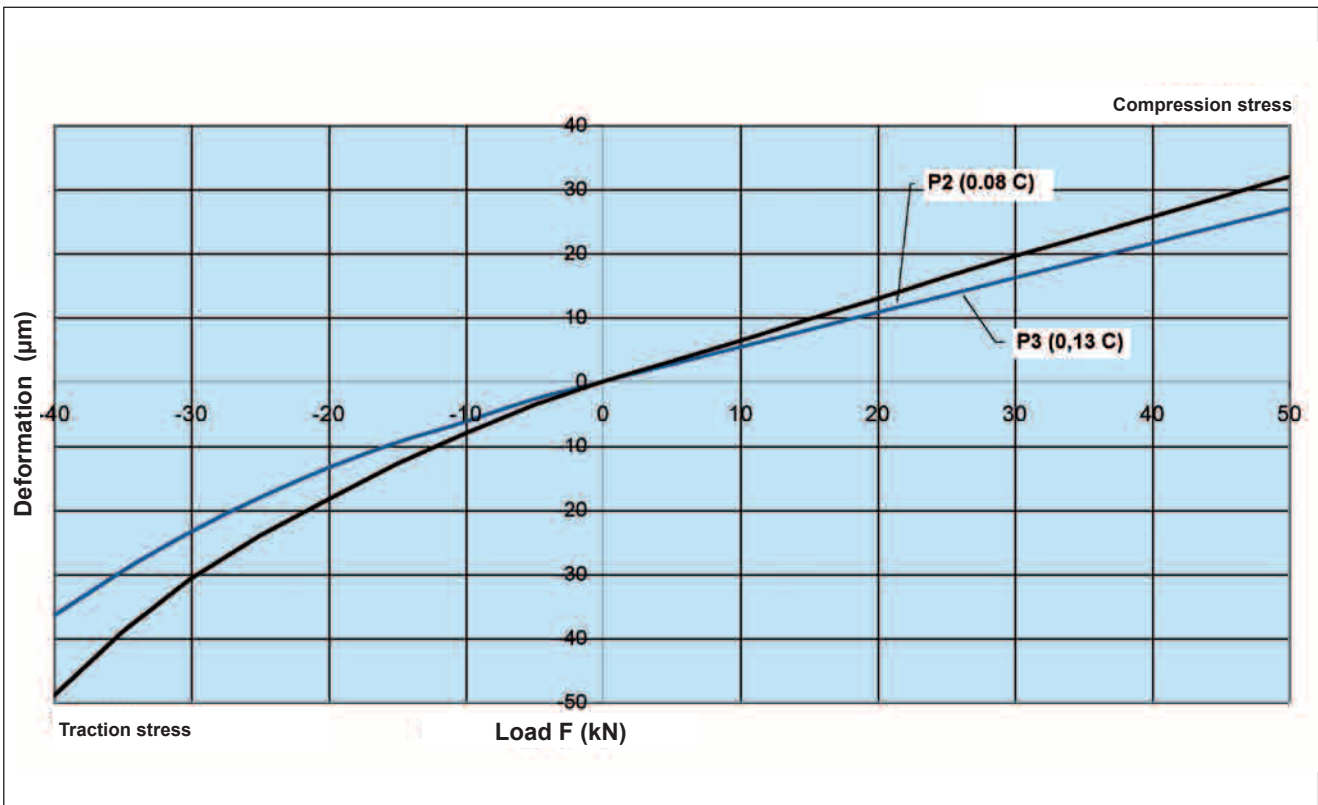
## Stiffness MG25 SL



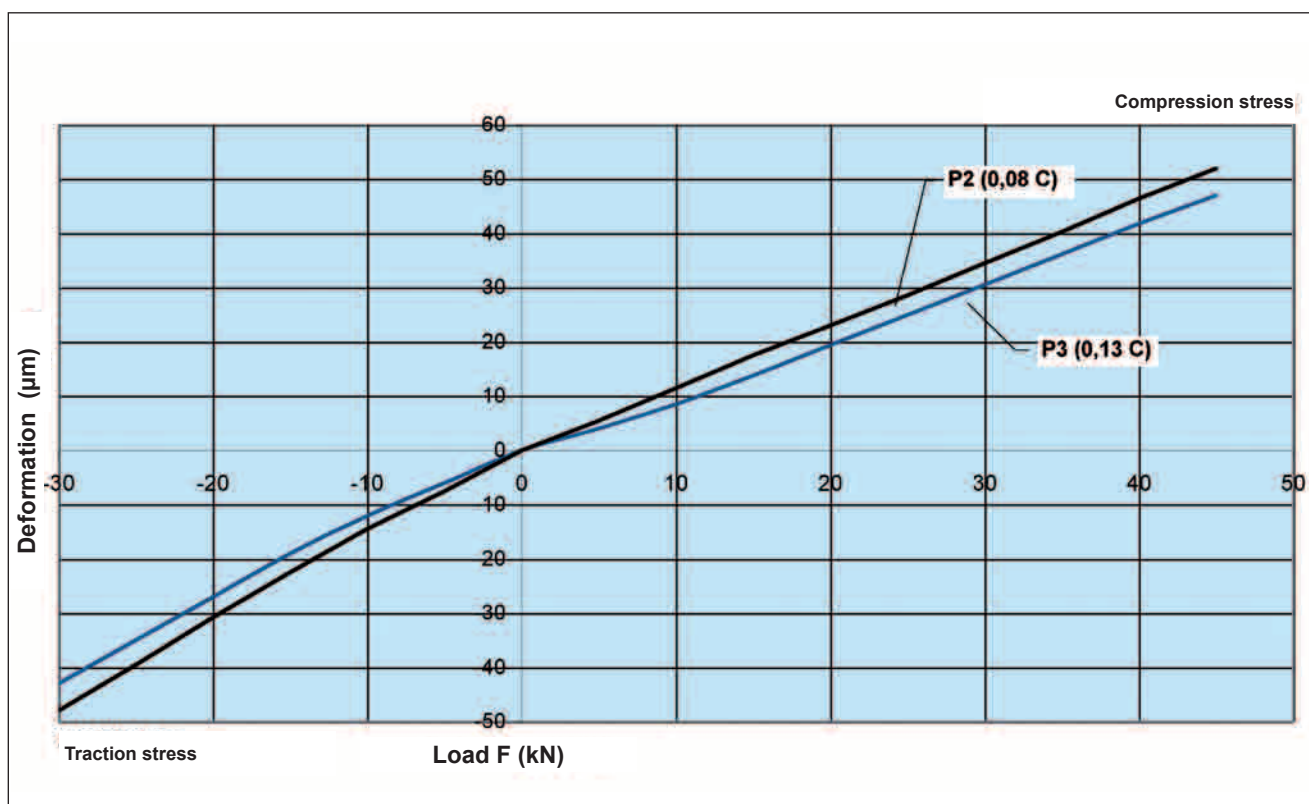
## Stiffness MG35 LC



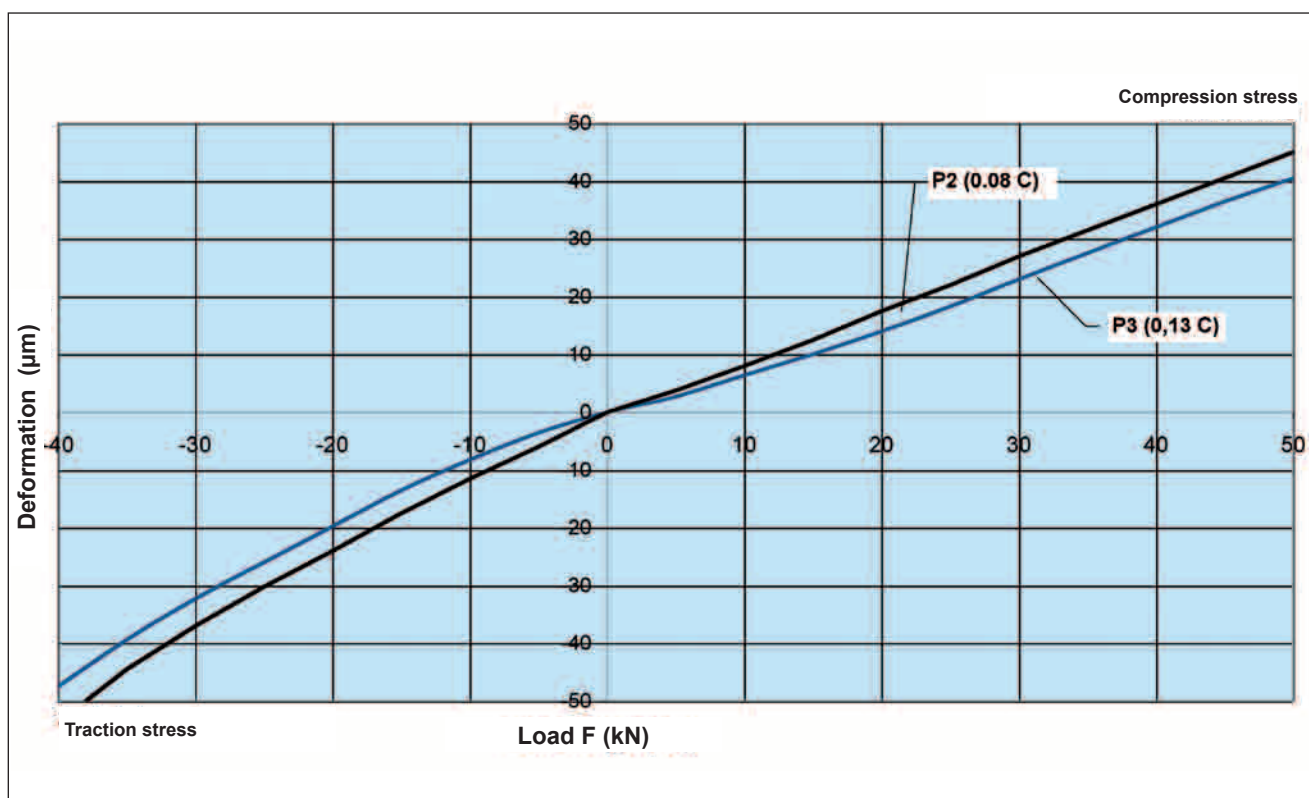
## Stiffness MG35 LL



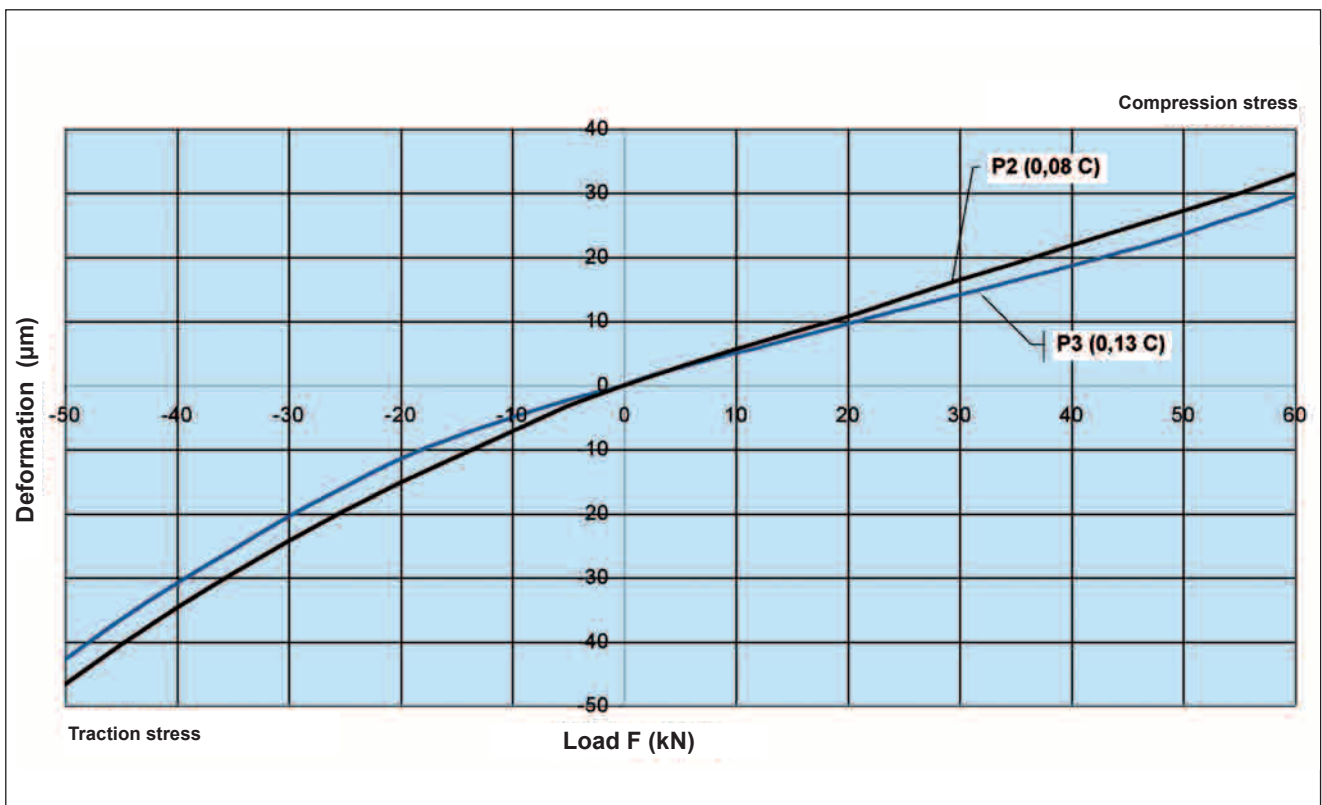
## Stiffness MG35 SC



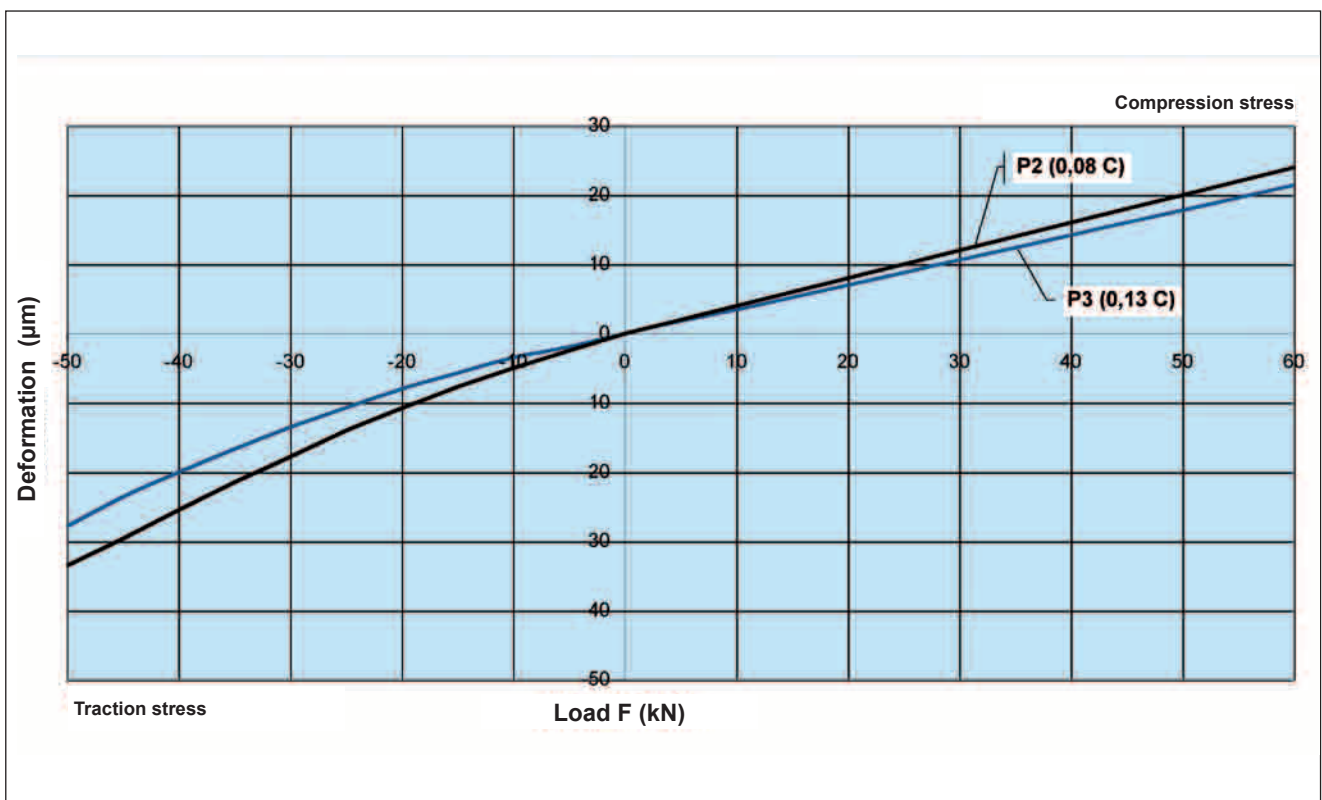
## Stiffness MG35 SL



## Stiffness MG45 LC

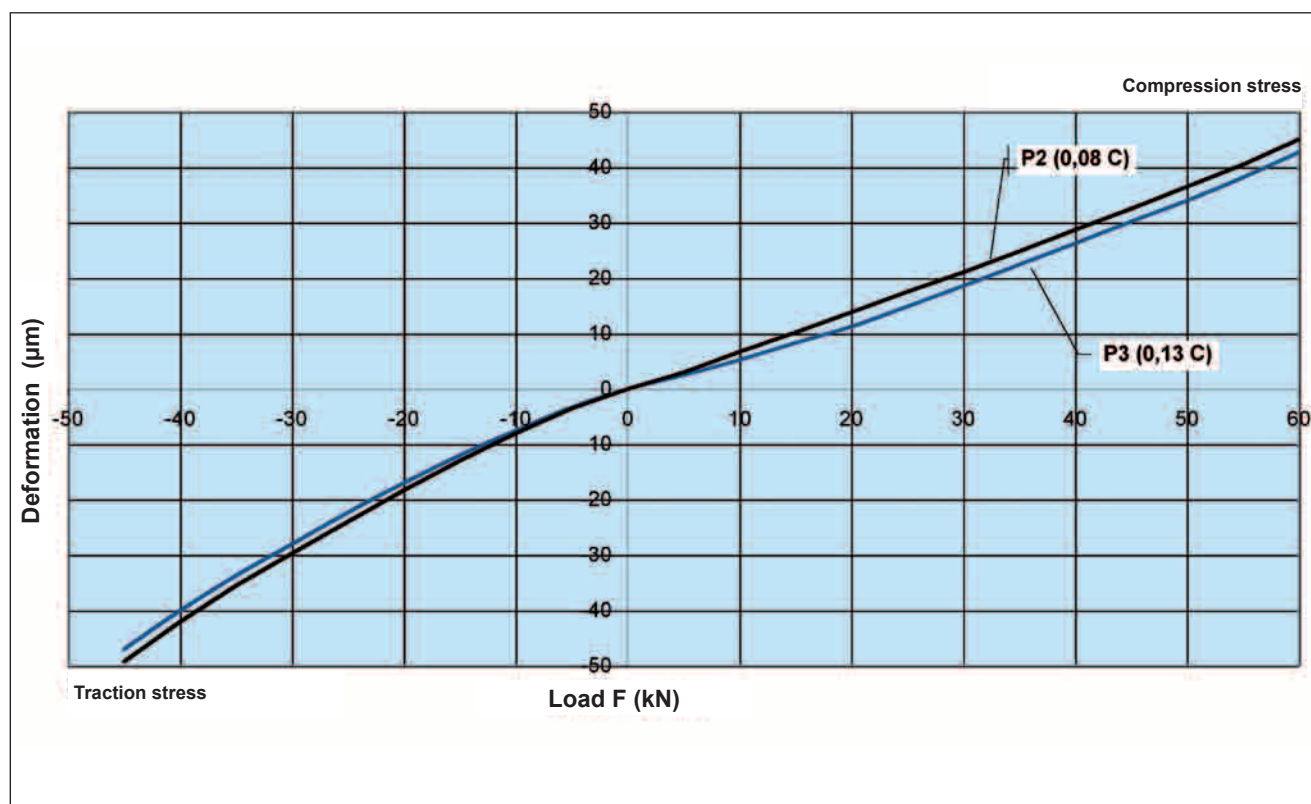


## Stiffness MG45 LL

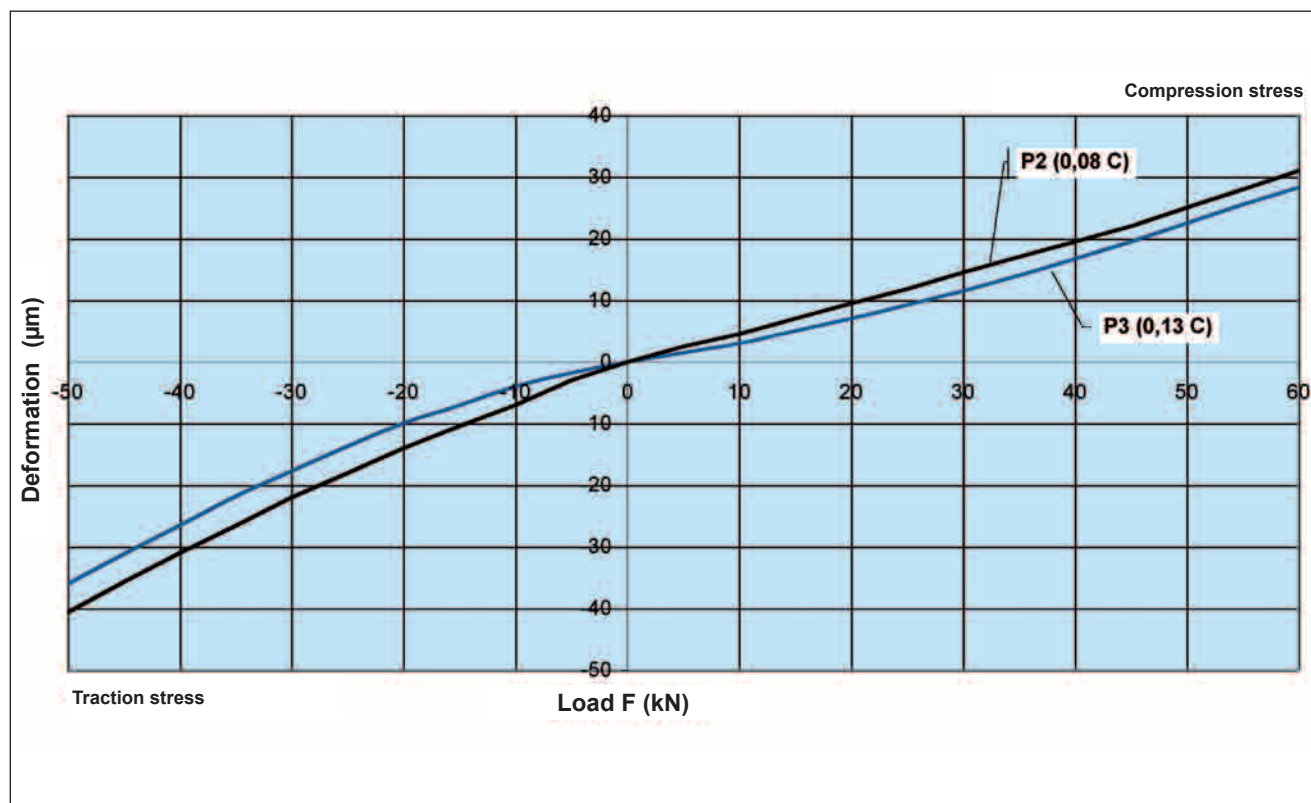




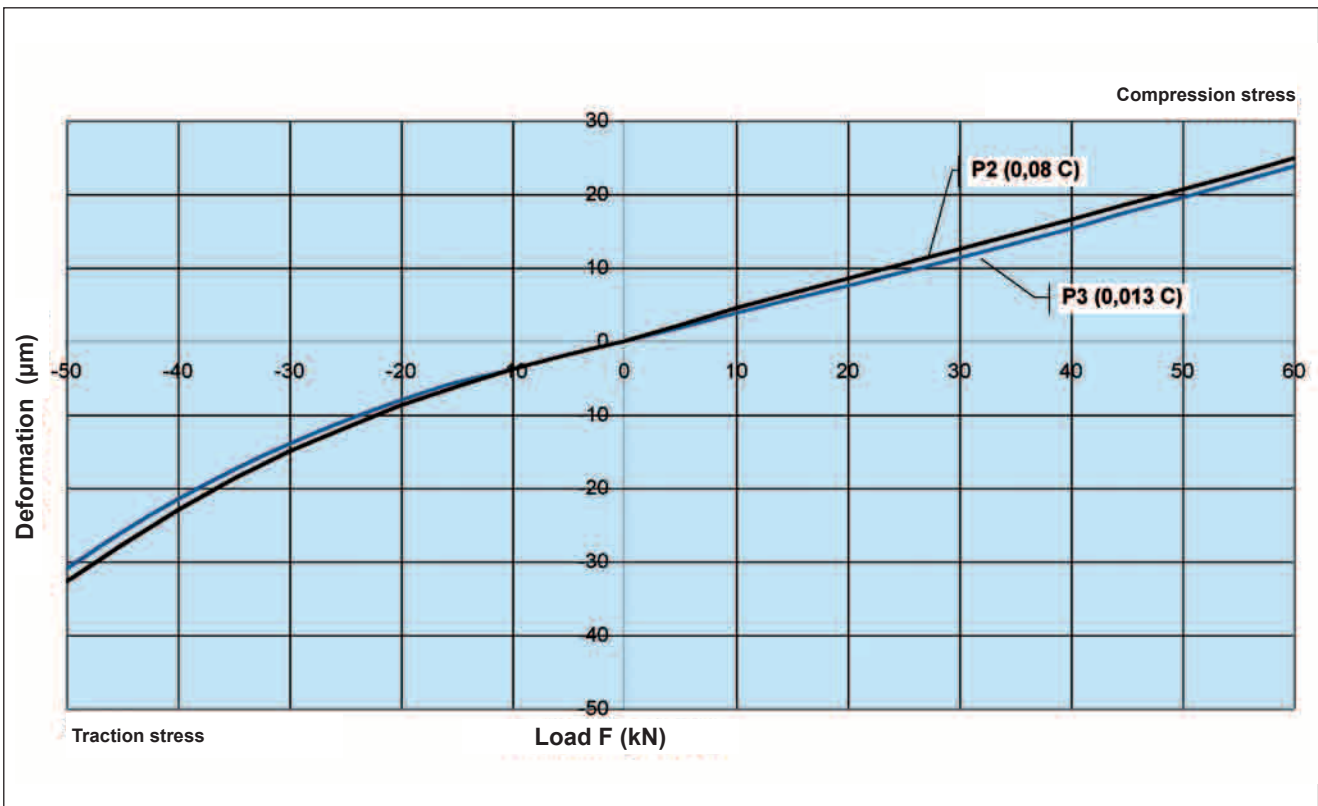
## Stiffness MG45 SC



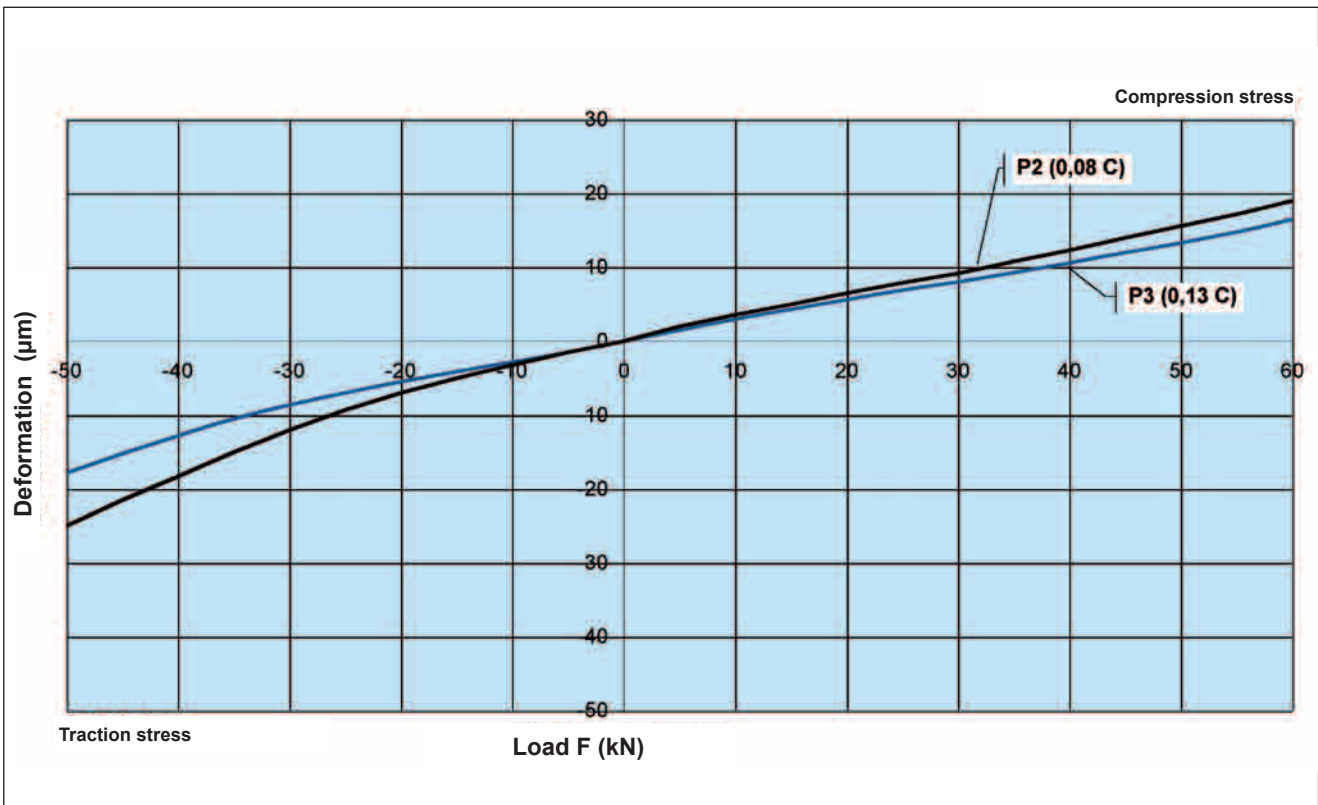
## Stiffness MG45 SL



## Stiffness MG55 LC

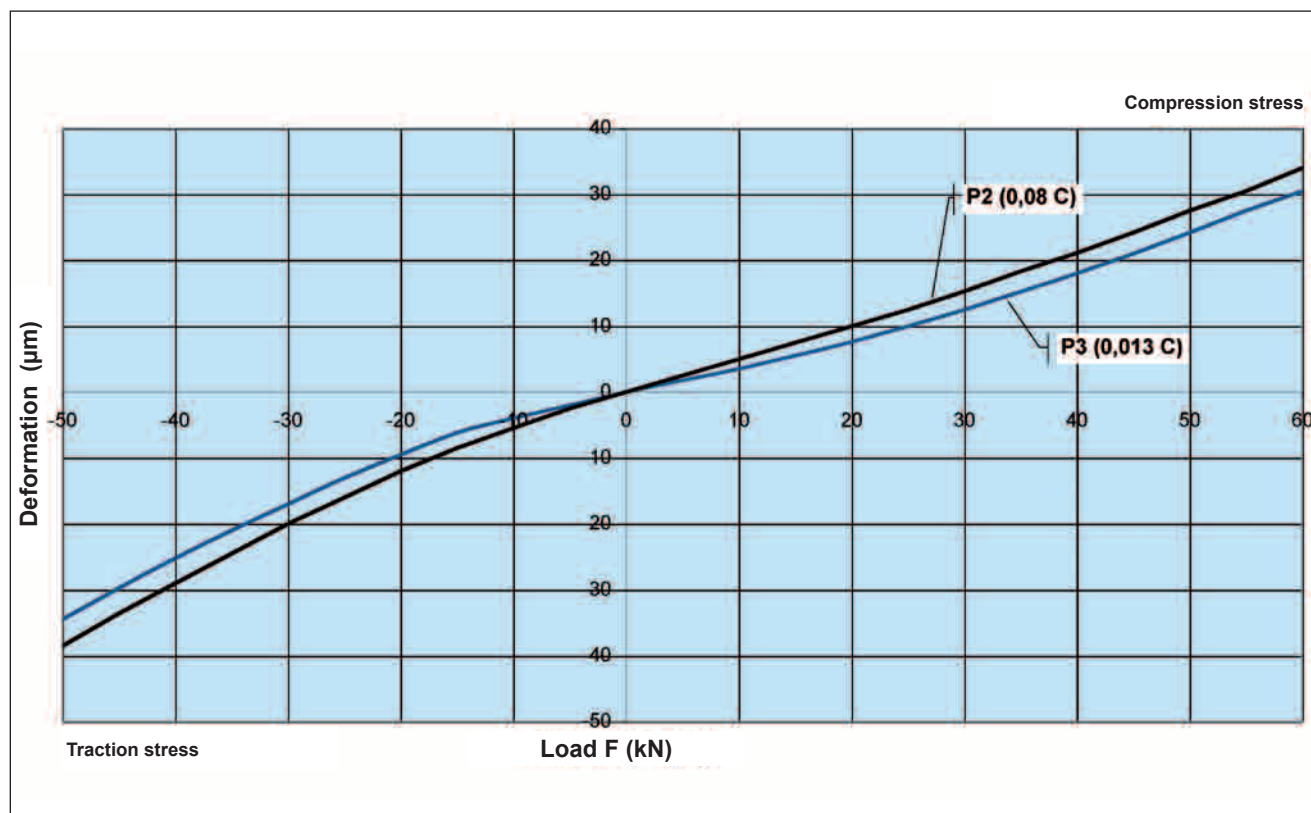


## Stiffness MG55 LL





## Stiffness MG55 SC



## Stiffness MG55 SL

